

WATERFALL

MATERIA MUTEVOLE
VARIABLE MATERIAL



LEA
CERAMICHE

**SUPERFICIE
AD EFFETTO
PIETRA.**

Surface
with a stone
effect.



WATERFALL

4 COLORI

ivory flow
silver flow
gray flow
dark flow

4 COLORS

ivory flow
silver flow
gray flow
dark flow

3 FINITURE

lappata
naturale
grip

3 FINISHES

lappata
naturale
grip

5 FORMATI

90x90cm
60x120cm
45x90cm
60x60cm
30x60cm

5 SIZES

36"x36"
24"x48"
18"x36"
24"x24"
12"x24"





IVORY FLOW

90x90cm / 36"x36"
naturale rett.

Waterfall rilegge in modo realistico e fisico una pietra rocciosa e antica come l'ardesia. Ricreando sulla superficie del grès gli effetti cangianti tipici delle pietre rocciose sedimentarie, Waterfall registra texture, irregolarità e variazioni di colori, espressioni puntuali del trascorrere del tempo.

Waterfall realistically and physically represents slate, an ancient and natural stone. Recreating, on the stoneware surface the iridescence typical of sedimentary rocks, Waterfall has texture, irregularities, and variations in colour, typical expressions of the passage of time.

DARK FLOW

Parete / Wall
30x60cm / 12"x24"
lappata rett.
mosaico 36
30x30cm / 12"x12"
Pavimento / Floor
60x60cm / 24"x24"
lappata rett.



DARK FLOW

30x60cm / 12"x24"
lappata rett.



BASKET

GRAMMA 66
DARK FLOW

39,2x19,5cm / 15^{3/8}"x7^{5/8}"
naturale

GRAMMA 16
SILVER FLOW

19,5x9,7cm / 7^{5/8}"x3^{3/4}"
naturale

TWIST

GRAMMA 66
GRAY FLOW

39,2x19,5cm / 15^{3/8}"x7^{5/8}"
naturale





ARROW

**GRAMMA 66
DARK FLOW
SILVER FLOW**
39,2x19,5cm / 15^{3/8}"x7^{5/8}"
naturale

Le cromie, di base grigie, spaziano dalla tonalità più scura, il Dark Flow, a quella più chiara, Ivory Flow, richiamando il naturale processo di ossidazione della pietra, materia in continua trasformazione che cambia colore, forma e struttura, adattandosi all'evolversi dei fenomeni naturali.

The colours, in grey scale, vary from the darkest tone, Dark Flow, to the lightest, Ivory Flow, recalling the natural oxidation process of the stone, a material that is under continuous transformation, changing colour, shape, and structure, and adapting itself to the evolution of natural phenomenon.

CHEVRON

GRAMMA 72

GRAY FLOW

49,8x16,9cm / 19 $\frac{1}{2}$ "x6 $\frac{5}{8}$ "
naturale



IVORY FLOW

muretto 3D
30x60cm / 12"x24"
lappata rett.





IVORY FLOW

Parete / Wall
muretto 3D
30x60cm / 12"x24"
lappata rett.
Pavimento / Floor
90x90cm / 36"x36"
naturale rett.





SILVER FLOW

muretto
30x60cm / 12"x24"
lappata rett.

La ricerca di Lea Ceramiche è andata oltre, adoperandosi non solo a restituire un materiale dalle qualità prestazionali indiscutibili, ma riuscendo a conferire una stratigrafia più complessa.

Con l'inclusione di altre tipologie di pietre come le quarziti brasiliene, si è arrivati ad una perfetta definizione estetica, un'armonizzazione grafica che conferisce alla materia eleganza e che interagisce col mutare della luce.

Lea Ceramiche's research went above and beyond, striving not only to create a material of indisputably high quality, but also successfully lending it a more complex stratigraphy.

With the inclusion of other types of stone, like Brazilian quartzite, the perfect aesthetic definition has been achieved, a graphic harmony that gives elegance to the material and that interacts with the changing light.



SILVER FLOW

muretto
30x60cm / 12"x24"
lappata rett.



DARK FLOW

60x60cm / 24"x24"
lappata rett.



SILVER FLOW

60x120cm / 24"x48"
naturale rett.

IVORY FLOW



30x60cm / 12"x24"
lapp. rett. (spessore 10,5mm) LGVWFX2



60x60cm / 24"x24"
lapp. rett. (spessore 10,5mm) LGWWFX2
nat. rett. (spessore 10,5mm) LGWWFN2
*grip rett. (spessore 10,5mm) LGWWF20



45x90cm / 18"x36"
lapp. rett. (spessore 10,5mm) LGGWFX2
nat. rett. (spessore 10,5mm) LGGWFN2



90x90cm / 36"x36"
lapp. rett. (spessore 10,5mm) LG9WFX2
nat. rett. (spessore 10,5mm) LG9WF20

SILVER FLOW



30x60cm / 12"x24"
lapp. rett. (spessore 10,5mm) LGVWFX3



60x60cm / 24"x24"
lapp. rett. (spessore 10,5mm) LGWWFX3
nat. rett. (spessore 10,5mm) LGWWFN3
*grip rett. (spessore 10,5mm) LGWWF30



45x90cm / 18"x36"
lapp. rett. (spessore 10,5mm) LGGWFX3
nat. rett. (spessore 10,5mm) LGGWFN3



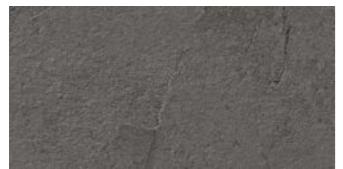
90x90cm / 36"x36"
lapp. rett. (spessore 10,5mm) LG9WFX3
nat. rett. (spessore 10,5mm) LG9WF30



60x120cm / 24"x48"
lapp. rett. (spessore 10,5mm) LGXWFX3
nat. rett. (spessore 10,5mm) LGXWF30

*non trattato con antibatterico
without antimicrobial treatment
sans traitement antibacterien
nicht mit antibakterieller
Wirkung ausgestattet

GRAY FLOW



30x60cm / 12"x24"
lapp. rett. (spessore 10,5mm) LGVWFX1



60x60cm / 24"x24"
lapp. rett. (spessore 10,5mm) LGWWFX1
nat. rett. (spessore 10,5mm) LGWWFN1
*grip rett. (spessore 10,5mm) LGWWF10

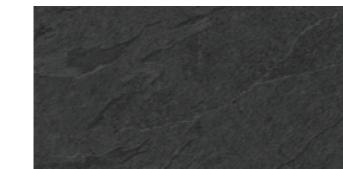


45x90cm / 18"x36"
lapp. rett. (spessore 10,5mm) LGGWFX1
nat. rett. (spessore 10,5mm) LGGWFN1

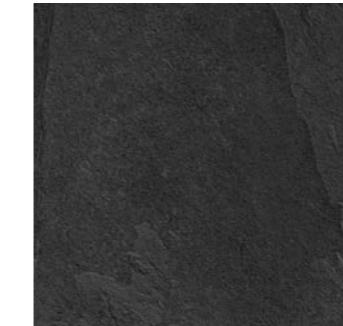


90x90cm / 36"x36"
lapp. rett. (spessore 10,5mm) LG9WFX1
nat. rett. (spessore 10,5mm) LG9WF10

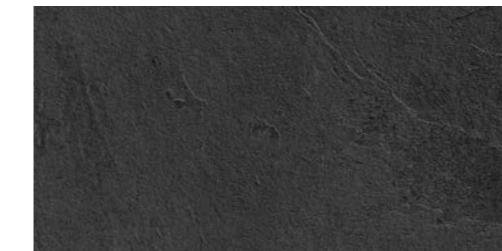
DARK FLOW



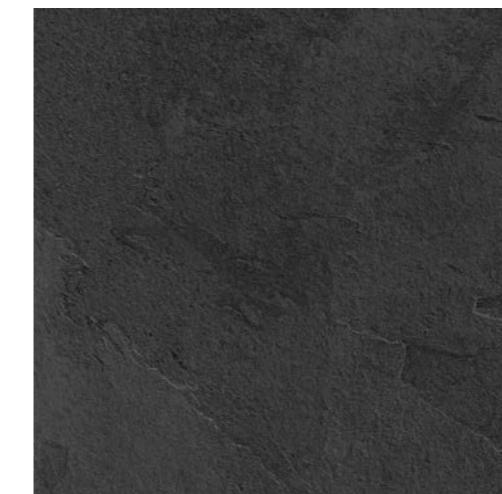
30x60cm / 12"x24"
lapp. rett. (spessore 10,5mm) LGVWFX0



60x60cm / 24"x24"
lapp. rett. (spessore 10,5mm) LGWWFX0
nat. rett. (spessore 10,5mm) LGWWFN0
*grip rett. (spessore 10,5mm) LGWWF00



45x90cm / 18"x36"
lapp. rett. (spessore 10,5mm) LGGWFX0
nat. rett. (spessore 10,5mm) LGGWFN0

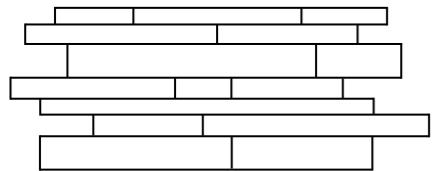


90x90cm / 36"x36"
lapp. rett. (spessore 10,5mm) LG9WFX0
nat. rett. (spessore 10,5mm) LG9WF00



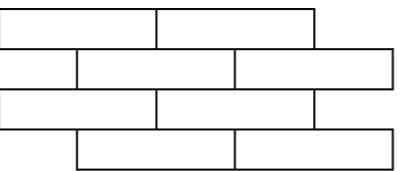
60x120cm / 24"x48"
lapp. rett. (spessore 10,5mm) LGXWFX0
nat. rett. (spessore 10,5mm) LGXWF00

*non trattato con antibatterico
without antimicrobial treatment
sans traitement antibacterien
nicht mit antibakterieller
Wirkung ausgestattet



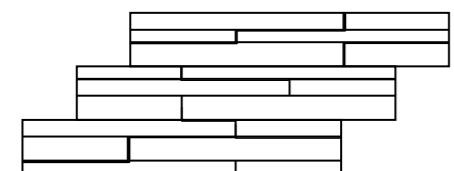
MURETTO
30x60cm / 12"x24"
ivory flow lapp.
silver flow lapp.
gray flow lapp.
dark flow lapp.

LG9WFM2
LG9WFM3
LG9WFM1
LG9WFM0



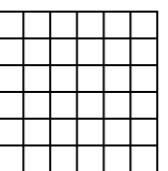
BRICK
30x60cm / 12"x24"
ivory flow lapp.
silver flow lapp.
gray flow lapp.
dark flow lapp.

LGVWF20
LGVWF30
LGVWF10
LGVWF00

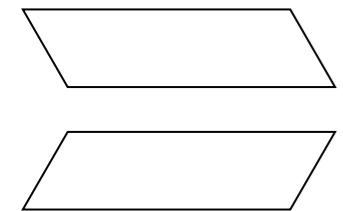


MURETTO 3D
30x60cm / 12"x24"
ivory flow lapp.
silver flow lapp.
gray flow lapp.
dark flow lapp.

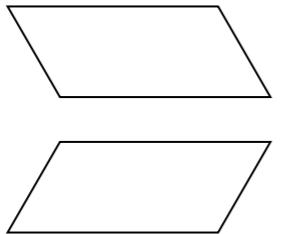
LGVWF02
LGVWF03
LGVWF01
LGVWF00



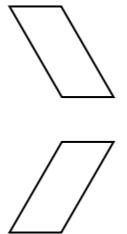
MOSAICO 36
30x30cm / 12"x12"
ivory flow lapp. LGCWF20
silver flow lapp. LGCWF30
gray flow lapp. LGCWF10
dark flow lapp. LGCWF00



GRAMMA 72
49,8x16,9cm / 19 1/2"x6 5/8"
ivory flow nat.
silver flow nat.
gray flow nat.
dark flow nat.

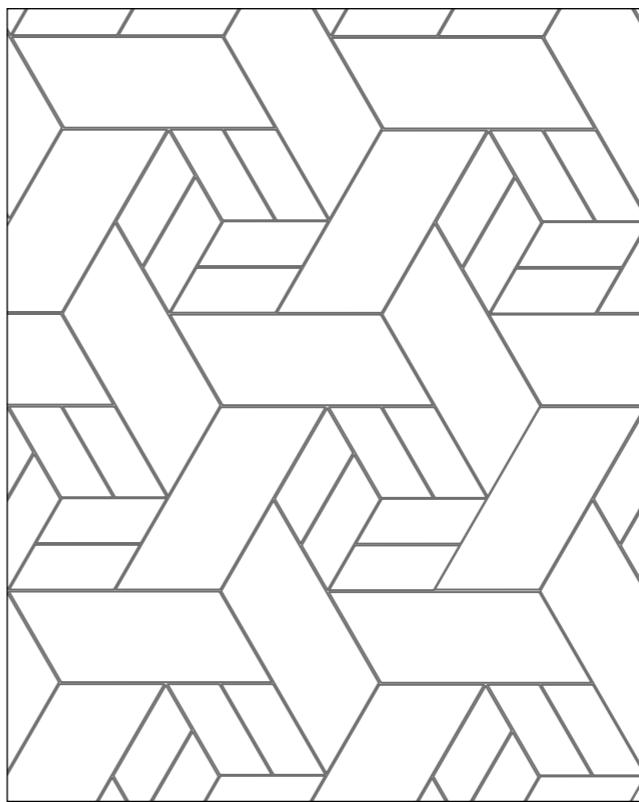


GRAMMA 66
39,2x19,5cm / 15 3/8"x7 5/8"
ivory flow nat.
silver flow nat.
gray flow nat.
dark flow nat.

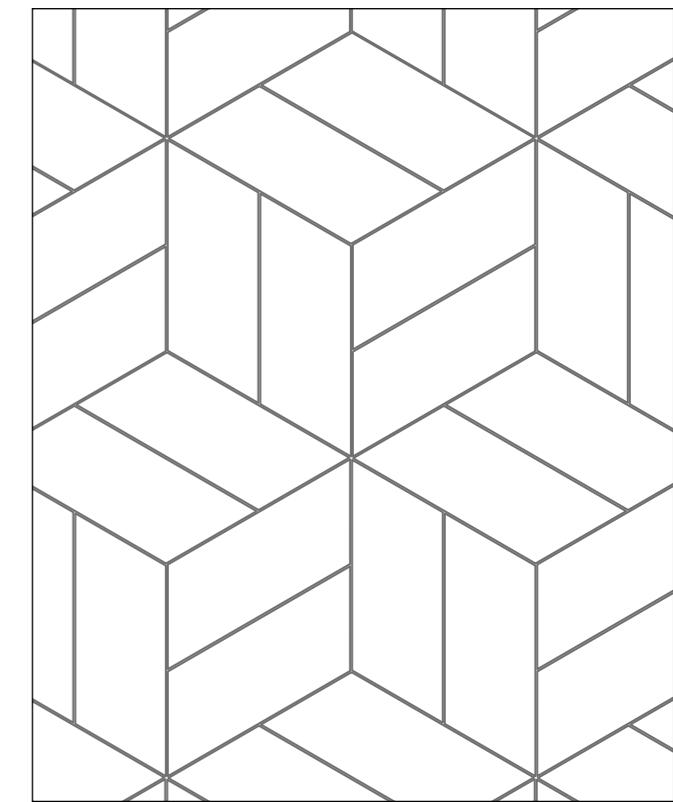


GRAMMA 16
19,5x9,7cm / 7 5/8"x3 3/4"
ivory flow nat.
silver flow nat.
gray flow nat.
dark flow nat.

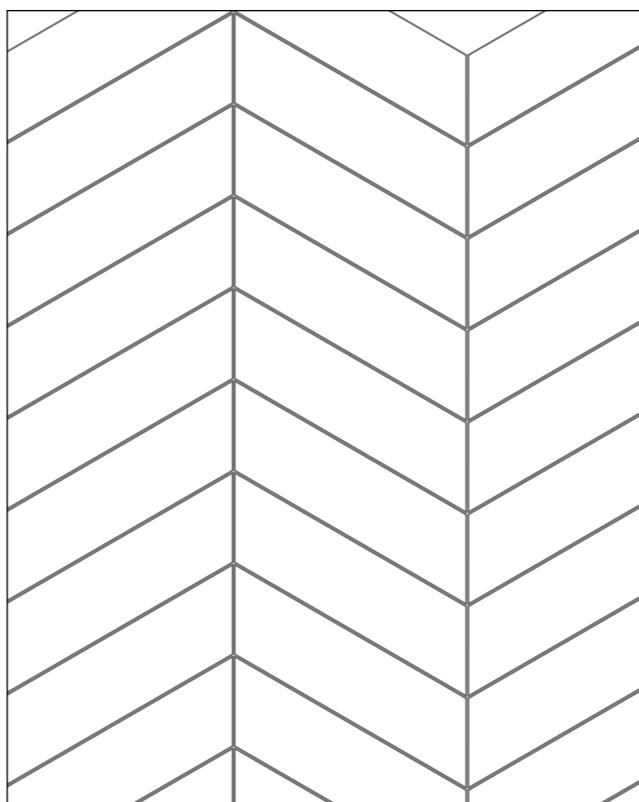
BASKET / Gramma 66 - Gramma 16



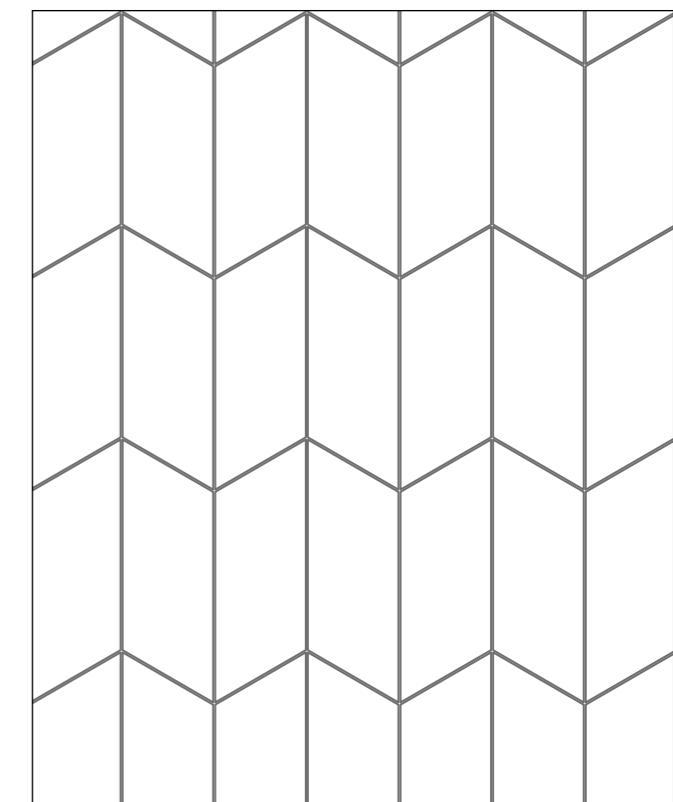
TWIST / Gramma 66



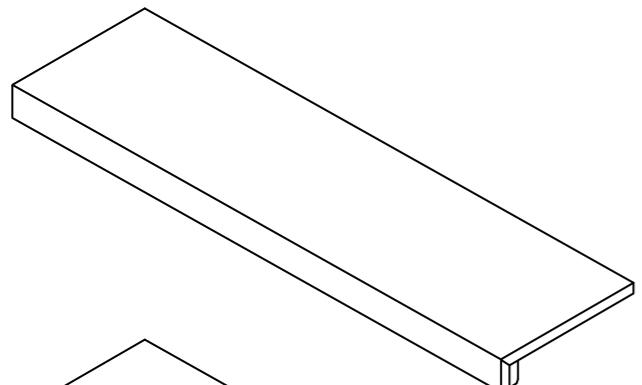
CHEVRON / Gramma 72



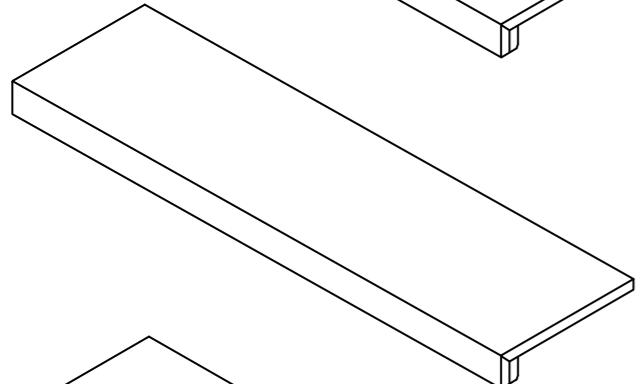
ARROW / Gramma 66



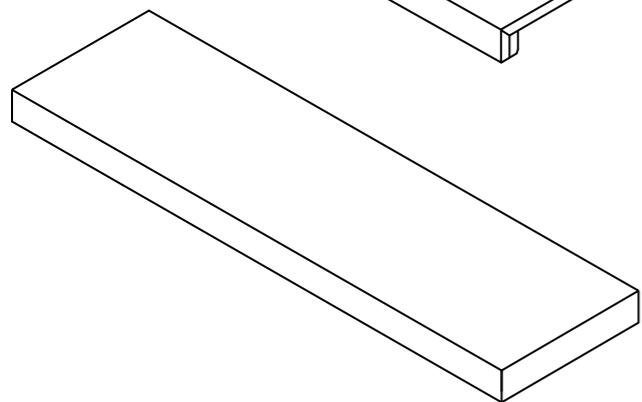
LAPPATA



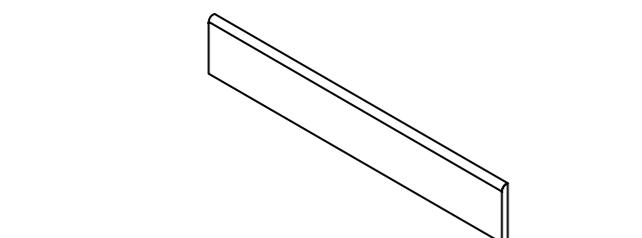
ANGOLO SX GRADINO PLUS lapp. rett.*
35x120cm / 13 $\frac{3}{4}$ "x48"
ivory flow LG8WF72
silver flow LG8WF82
gray flow LG8WF62
dark flow LG8WF52



GRADINO PLUS lapp. rett.*
35x120cm / 13 $\frac{3}{4}$ "x48"
ivory flow LG8WF70
silver flow LG8WF80
gray flow LG8WF60
dark flow LG8WF50

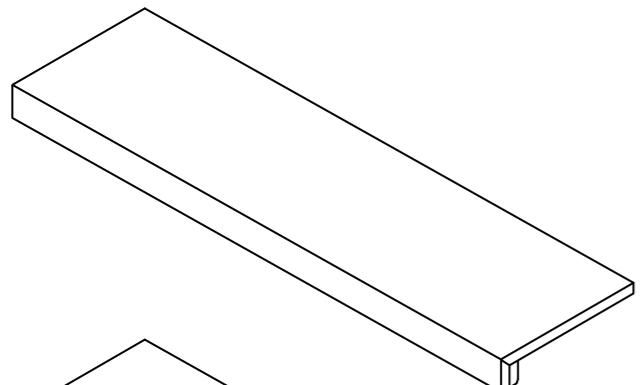


ANGOLO DX GRADINO PLUS lapp. rett.*
35x120cm / 13 $\frac{3}{4}$ "x48"
ivory flow LG8WF71
silver flow LG8WF81
gray flow LG8WF61
dark flow LG8WF51

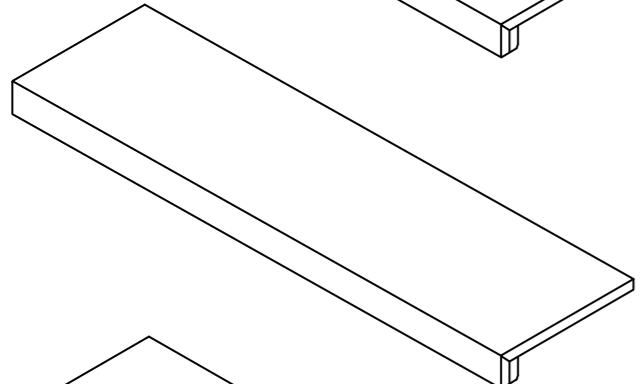


BATTISCOPA lapp. rett.
10x60cm / 4"x24"
ivory flow LGBWFL2
silver flow LGBWFL3
gray flow LGBWFL1
dark flow LGBWFL0

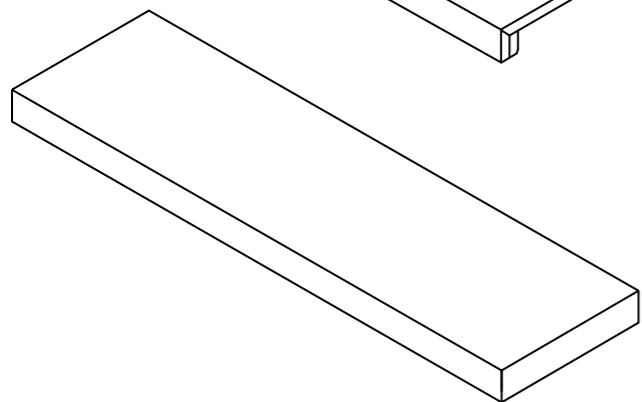
NATURALE



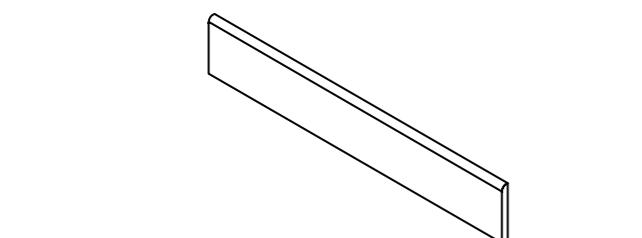
ANGOLO SX GRADINO PLUS nat. rett.*
35x120cm / 13 $\frac{3}{4}$ "x48"
ivory flow LG8WF22
silver flow LG8WF32
gray flow LG8WF12
dark flow LG8WF02



GRADINO PLUS nat. rett.*
35x120cm / 13 $\frac{3}{4}$ "x48"
ivory flow LG8WF20
silver flow LG8WF30
gray flow LG8WF10
dark flow LG8WF00

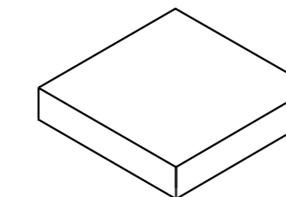


ANGOLO DX GRADINO PLUS nat. rett.*
35x120cm / 13 $\frac{3}{4}$ "x48"
ivory flow LG8WF21
silver flow LG8WF31
gray flow LG8WF11
dark flow LG8WF01

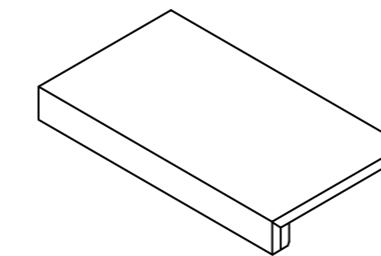


BATTISCOPA nat. rett.
10x60cm / 4"x24"
ivory flow LGBWFN2
silver flow LGBWFN3
gray flow LGBWFN1
dark flow LGBWFN0

GRIP



ANGOLO GRADINO PLUS grip rett.*
35x35cm / 13 $\frac{3}{4}$ "x13 $\frac{3}{4}$ "
ivory flow LG2WF21
silver flow LG2WF31
gray flow LG2WF11
dark flow LG2WF01



GRADINO PLUS grip rett.*
35x60cm / 13 $\frac{3}{4}$ "x24"
ivory flow LG2WF20
silver flow LG2WF30
gray flow LG2WF10
dark flow LG2WF00

SEZIONE GRADINO



*su richiesta. Per maggiori informazioni circa quantità minime e tempi di consegna rivolgersi all'ufficio commerciale.
upon request. For more information about minimum quantities and delivery times please contact the sales department.
sur demande. Pour plus d'informations sur les quantités minimales et délais de livraison s'il vous plaît contacter le département des ventes.
auf Anfrage. Für weitere Infos über die Mindestmengen und Lieferzeiten wenden Sie sich bitte an unserer Verkaufsabteilung.

FORMATI E COLORI 20mm

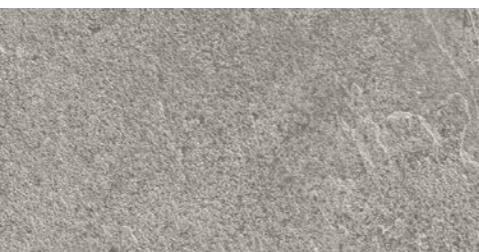
SIZES AND COLORS 20mm_FORMATS ET COULEURS 20mm_FORMATE UND FARBEN 20mm

IVORY FLOW



45x90cm / 18"x36"
rett. (spessore 20mm)

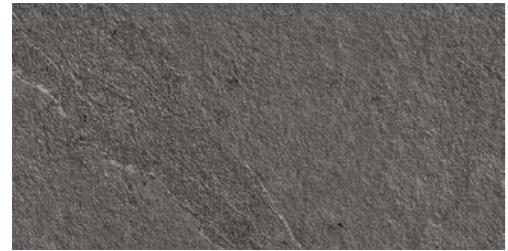
LGGK220



45x90cm / 18"x36"
rett. (spessore 20mm)

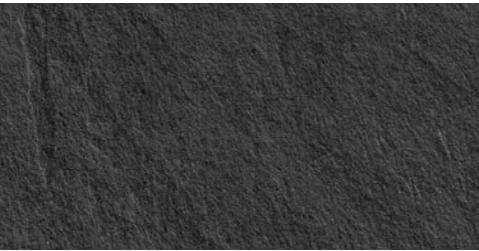
LGGK230

GRAY FLOW



45x90cm / 18"x36"
rett. (spessore 20mm)

LGGK210



45x90cm / 18"x36"
rett. (spessore 20mm)

LGGK200

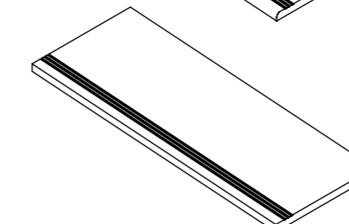
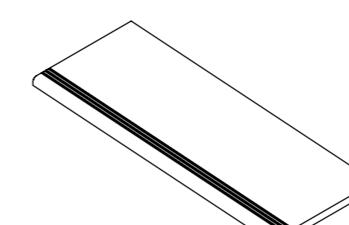
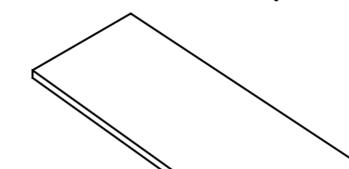
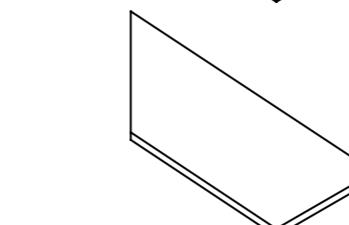
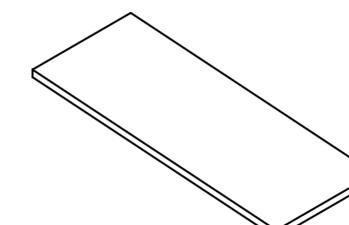
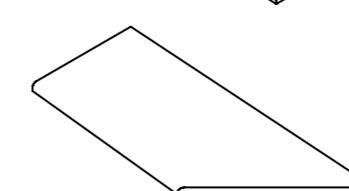
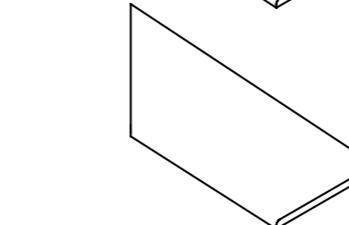
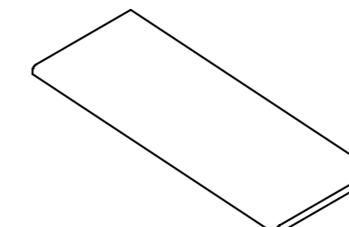
PEZZI SPECIALI 20mm

TRIMS 20mm_PIECES SPECIALES 20mm_FORMSTÜCKE 20mm

PEZZI SPECIALI 20mm

TRIMS 20mm_PIÈCES SPÉCIALES 20mm_FORMSTÜCKE 20mm

SILVER FLOW



COSTA TORO rett.*
30x90cm / 12"x36"
ivory flow
silver flow
gray flow
dark flow

LGFK2F2
LGFK2F3
LGFK2F1
LGFK2F0

COSTA TORO ANGOLARE SX rett.*
30x90cm / 12"x36"
ivory flow
silver flow
gray flow
dark flow

LGFK2K5
LGFK2K7
LGFK2K3
LGFK2K1

COSTA TORO ANGOLARE DX rett.*
30x90cm / 12"x36"
ivory flow
silver flow
gray flow
dark flow

LGFK2K4
LGFK2K6
LGFK2K2
LGFK2K0

COSTA RETTA rett.*
30x90cm / 12"x36"
ivory flow
silver flow
gray flow
dark flow

LGFK2C2
LGFK2C3
LGFK2C1
LGFK2C0

COSTA RETTA ANGOLARE SX rett.*
30x90cm / 12"x36"
ivory flow
silver flow
gray flow
dark flow

LGFK2D5
LGFK2D7
LGFK2D3
LGFK2D1

COSTA RETTA ANGOLARE DX rett.*
30x90cm / 12"x36"
ivory flow
silver flow
gray flow
dark flow

LGFK2D4
LGFK2D6
LGFK2D2
LGFK2D0

COSTA TORO STEP rett.*
30x90cm / 12"x36"
ivory flow
silver flow
gray flow
dark flow

LGFK2J2
LGFK2J3
LGFK2J1
LGFK2J0

COSTA RETTA STEP rett.*
30x90cm / 12"x36"
ivory flow
silver flow
gray flow
dark flow

LGFK2G2
LGFK2G3
LGFK2G1
LGFK2G0

*su richiesta. Per maggiori informazioni circa quantità minime e tempi di consegna rivolgersi all'ufficio commerciale.
upon request. For more information about minimum quantities and delivery times please contact the sales department.
sur demande. Pour plus d'informations sur les quantités minimales et délais de livraison s'il vous plaît contacter le département des ventes.
auf Anfrage. Für weitere Infos über die Mindestmengen und Lieferzeiten wenden Sie sich bitte an unserer Verkaufsabteilung.

CARATTERISTICHE TECNICHE

TECHNICAL CHARACTERISTICS_CARACTÉRISTIQUES TECHNIQUES_TECHNISCHE EIGENSCHAFTEN

WATERFALL

gres tutta massa UGL
full-body porcelain UGL

spessore 10,5mm / 20mm
thickness

CONFORME ACCORDING TO: ISO 13006 G - EN 14411 G - B1a UGL ANSI A137.1 - UNGLAZED PORCELAIN TILES CLASS P1			
CARATTERISTICA TECNICA TECHNICAL FEATURES	mетод di prova test method	requisiti prescritti required values	valori medi average values
assorbimento d'acqua water absorption	ISO 10545-3 ASTM C373	≤ 0,5% no provision	0,05% no provision
sforzo di rottura (S) breaking strength	ISO 10545-4 ASTM C648	≥ 1300 N ≥ 250 lbs	2500 N (10,5mm) 600 lbf (10,5mm) 13600 N (20mm) 2800 lbf (20mm)
resistenza a flessione modulus of rupture	ISO 10545-4 ASTM C1505	≥ 35 N/mm² no provision	≥ 50 N/mm² ≥ 6500 PSI
resistenza all'abrasione profonda deep abrasion resistance	ISO 10545-6 ASTM C1243	≤ 175 mm³ no provision	≤ 145 mm³
dilatazione termica lineare linear thermal expansion	ISO 10545-8 ASTM C372	requisito non previsto no provision	α≤7·10⁻⁶ °C⁻¹ α≤4.4·10⁻⁶ °F⁻¹ / α≤8·10⁻⁶ °C⁻¹
resistenza alle macchie stain resistance	ISO 10545-14 ASTM C1378	Classe / Class 3 Min. as indicated by manufacturer	5 RESISTENTE / RESISTANT A RESISTANT
resistenza all'attacco chimico* chemical resistance*	ISO 10545-13 ASTM C650	come indicato dal produttore as indicated by manufacturer	ULA - UHA RESISTENTE / RESISTANT A RESISTANT
resistenza al gelo frost resistance	ISO 10545-12 ASTM C1026	nessuna alterazione / no alteration as indicated by manufacturer	RESISTENTE / RESISTANT RESISTANT
resistenza allo scivolamento slip resistance	DIN 51130 DIN 51097 BCR-TORTUS ANSI A137.1 AS-NZS 4586	- - - DCOF ≥ 0,42 -	R10 (nat.) / R11 (grip - 20mm) B (A+B) (nat.) / C (A+B+C) (grip - 20mm) μ >0,40 (nat. - grip - 20mm) DCOF ≥ 0,42 (nat. - grip - 20mm) P4 (W) (grip - 20mm)
reazione al fuoco - fire reaction	EN 13823 EN 9239-1	CPR (UE) 305/2011, 2000/147/CE, UNI EN 13501-1	Classe / Class A1 (wall) Classe / Class A1 _f (floor)
flame spread	ASTM E84	-	Class A
robinson floor tester	ASTM C627	come indicato dal produttore as indicated by manufacturer	≥ 14 cycles Extra Heavy Commercial (over concrete)
conducibilità termica thermal conductivity	EN 12524	-	λ = 1,3 W/m° K - 0,7 Btu/ft h° F
fuga minima consigliata** recommended minimum joint**	RETT-RECT (indoor) ESTERNO / OUTDOOR	- -	2mm 5mm circa / approx.
stonalizzazione shade variation	ANSI A137.1	come indicato dal produttore as indicated by manufacturer	V3

*ad esclusione dell'acido fluoridrico e derivati
excluding hydrofluoric acid and derivatives

**salvo diversa indicazione dei Codici di Posa Nazionali. La larghezza delle fughe deve comunque essere decisa dalla Direzione Lavori
the width of grout joints must be established by the installation supervisor, unless grout widths are regulated by national laying standards

IMPIEGHI USES EMPLOI ANWENDUNGSBEREICHE									
alberghi hotels hotels hotels	locali pubblici public spaces lieux publiques öffentliche bereiche								
abitazioni housing maisons wohnbereiche	aeroporti airports aeroports flughafen								
bar - ristoranti bar - restaurants bar - restaurants cafés - restaurants, gasthäuser	centri commerciali malls centre commerciaux einkaufszentren								
negozi shops magasins geschäfte	stazioni train stations gares bahnhöfe								
IMPIEGHI 20mm USES EMPLOI ANWENDUNGSBEREICHE									
vialetti walkways allées Kleine Wege	parcheggi parking areas parkings Parkplätze								
parchi pubblici - giardini public parks - gardens parcs publics et jardins Öffentliche Parks und Gärten	terrazze terraces terrasses Terrassen								
camminamenti piscine pool decks voies piétonnes et piscines Wege und Schwimmhäfen	zone industriali industrial areas zones industrielles Industriebereiche								
stabilimenti balneari beach resorts établissements balnéaires Badeanstalten	aree urbane urban areas zones urbaines Stadtgebiete								
IMBALLAGGI / PACKING / EMBALLAGE / VERPACKUNGEN									
articolo		scatola		europallet					
		pz.	mq	kg	scat.	mq	kg		
fondo 10,5mm		60x120	24"x48"	2	1,44	35,5	15	21,6	532,5
fondo 10,5mm		90x90	36"x36"	2	1,62	40,0	15	24,3	600,0
fondo 10,5mm		45x90	18"x36"	3	1,22	30,0	30	36,5	900,0
fondo 20mm		45x90	18"x36"	2	0,81	36,2	24	19,4	869,5
fondo 10,5mm		60x60	24"x24"	4	1,44	32,5	32	46,1	1040,0
fondo 10,5 grip		60x60	24"x24"	4	1,44	33,0	32	46,1	1056,0
fondo 10,5		30x60	12"x24"	8	1,44	32,5	32	46,1	1040,0
muretto		30x60	12"x24"	4	0,72	15,6	30	21,6	468,0
muretto 3D		30x60	12"x24"	4	0,68	18,2	30	20,5	546,0
brick		30x60	12"x24"	4	0,72	15,6	30	21,6	468,0
mosaico 36		30x30	12"x12"	5	0,45	10,0	60	27,0	600,0
gramma 72		49,8x16,9	19 1/2"x6 5/8"	-	-	-	-	-	-
gramma 66		39,2x19,5	15 3/8"x7 5/8"	-	-	-	-	-	-
gramma 16		19,5x9,7	7 5/8"x3 3/4"	-	-	-	-	-	-
battiscopa		10x60	4"x24"	12	7,2 m.l.	16,0	60	432,0 m.l.	960,0
gradino plus		35x120	13 3/4"x48"	2	0,84	23,2	16	13,4	371,2
angolo gradino plus		35x120	13 3/4"x48"	1	0,42	12,4	16	6,7	198,4
gradino plus		35x60	13 3/4"x24"	4	0,84	21,2	16	13,4	339,2
angolo gradino plus		35x35	13 3/4"x13 3/4"	2	0,25	6,7	36	8,8	241,2
costa toro		30x90	12"x36"	1	0,27	12,2	32	8,6	390,4
costa toro angolare		30x90	12"x36"	1	0,23	10,2	32	7,2	326,4
costa retta		30x90	12"x36"	1	0,27	12,2	32	8,6	390,4
costa retta angolare		30x90	12"x36"	1	0,23	10,2	32	7,2	326,4
costa toro step		30x90	12"x36"	1	0,27	12,2	32	8,6	390,4
costa retta step		30x90	12"x36"	1	0,27	12,2	32	8,6	390,4
griglia		15x45	6"x18"	4	0,27	10,0	48	13,0	480,0
griglia angolare		15x45	6"x18"	4	0,23	10,0	48	10,8	480,0

CERTIFICAZIONI

CERTIFICATIONS_CERTIFICATIONS_PRÜFZEUGNISSE



ISO 14001



ISO 9001



emas



leed*



EN 14411

Le DOP sono disponibili sul sito internet www.ceramichelea.it
DOP are available on the website www.ceramichelea.it

marchio CE



ADIMEMBER

* LEED

Lea Ceramiche, è membro di GBC Italia, organizzazione che promuove sul territorio italiano la realizzazione di edifici nel rispetto dell'ambiente, della salute e del benessere delle persone che ci vivono e lavorano.

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